

# UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.usspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/092,300	03/07/2002	Ho-Jin Kweon	1567.1027	2618
49455 75	90 01/25/2006		EXAM	INER
STEIN, MCEV 1400 EYE STR	WEN & BUI, LLP EET NW		ALEJANDRO,	RAYMOND
SUITE 300	221,1111		ART UNIT	PAPER NUMBER
WASHINGTO	N, DC 20005		1745	

DATE MAILED: 01/25/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

				:5
		Application No.	Applicant(s)	
		10/092,300	KWEON ET AL.	
	Office Action Summary	Examiner	Art Unit	
		Raymond Alejandro	1745	
Period fo	The MAILING DATE of this communication app	ears on the cover sheet with the c	orrespondence ad	ddress
A SH WHIC - Exte after	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DA nsions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Depend for reply is specified above, the maximum statutory period v	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be time.	N. nely filed	,
- Failu Any	re to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	, cause the application to become ABANDONE	D (35 U.S.C. § 133).	
Status				
1)  🔀	Responsive to communication(s) filed on 12 De	ecember 2005		
•		action is non-final.		
	Since this application is in condition for allowar		secution as to the	e merits is
,	closed in accordance with the practice under E	· ·		
Disposit	ion of Claims			
4)⊠	Claim(s) <u>1,2,5,10,11,13,15-23, 32, 34-35, 38 a</u>	nd 39 is/are pending in the applic	ation.	
	4a) Of the above claim(s) 15-23,32,34 and 35 is			
5)	Claim(s) is/are allowed.			
6)⊠	Claim(s) 1,2,5,10,11,13,38 and 39 is/are reject	ed.		
7)	Claim(s) is/are objected to.			
8)[	Claim(s) are subject to restriction and/o	r election requirement.		
Applicat	ion Papers			
9)[	The specification is objected to by the Examine	r.		
·	The drawing(s) filed on <u>07 March 2002</u> is/are:		by the Examine	r.
	Applicant may not request that any objection to the	·- · ·- ·	•	
	Replacement drawing sheet(s) including the correct		, ,	FR 1.121(d).
11)	The oath or declaration is objected to by the Ex	- · · · · ·		•
Priority ι	under 35 U.S.C. § 119			
12) 又	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a)	)-(d) or (f).	
	⊠ All b) ☐ Some * c) ☐ None of:	pricing and a cicion 3 110(a)	, (4) 5. (.).	
,	1.⊠ Certified copies of the priority documents	s have been received.		
	2. Certified copies of the priority documents		on No.	
	3. Copies of the certified copies of the prior	· ·		Stage
	application from the International Bureau			
* 5	See the attached detailed Office action for a list	' ''	d.	
Attachmen	t(s)			
_	te of References Cited (PTO-892)	4) Interview Summary	(PTO-413)	
2) 🔲 Notic	e of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ate	0.450)
	mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) or No(s)/Mail Date	5)  Notice of Informal P 6)  Other:	atent Application (PT	U-13 <i>2)</i>

U.S. Patent and Trademark Office PTOL-326 (Rev. 7-05)

### **DETAILED ACTION**

## Response to Amendment

This written communication is being provided in reply to the amendment received on 12/12/05. The applicants have overcome all the 35 USC 102 rejections as the effective filing date of the references applied under the 102(e) statutory basis has been fully and properly antedated by applicant's earlier foreign priority application. Refer to the foregoing amendment for additional information on applicant's rebuttal arguments. However, the present claims are finally rejected as all the double patenting rejections and the 35 USC 103 rejection still stand for the reasons of record.

### Election/Restrictions

1. This application contains claims 15-23, 32 and 34-35 drawn to an invention nonelected with traverse in Paper No. 12/05/03. A complete reply to this final rejection must include cancellation of nonelected claims or other appropriate action (37 CFR 1.144) See MPEP § 821.01.

### Double Patenting

2. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686

Art Unit: 1745

F.2d 937, 214 USPQ 761 (CCPA 1982); In re Vogel, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and, In re Thorington, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

3. Claims 1-2, 5, 10-11 and 13 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-3, 11 and 15 of U.S. Patent No. 6797435 in view of Amatucci et al 5705291. Although the conflicting claims are not identical, they are not patentably distinct from each other because of the following reasons:

The '435 patent claims the following (CLAIMS 1-3, 11 and 15):

Art Unit: 1745

1. A positive active material for a rechargeable lithium battery comprising:

- a core comprising a lithiated compound; and
- at least two surface-treatment layers formed on said core, each of said surface-treatment layers comprising at least one compound selected from the group consisting of a coating-element-included hydroxide, a coating-element-included oxyhydroxide, a coating-element-included oxycarbonate, and a coating-element-included hydroxycarbonate.
  - wherein the coating element is selected from the group consisting of Al, Si, Ti, Sn, V, Ge, Ga, B, and As.
- 2. The positive active material according to claim 1, wherein:

the lithiated compound is selected from the group consisting of compounds represented by the formulas 1 to 13:

3	١	ŧ	)	ł	

50

	Li <sub>x</sub> Mn <sub>1-y</sub> M <sub>y</sub> A <sub>2</sub>	(1)	
	$Li_xMn_{1-y}M_yO_{2-x}X_x$	(2)	
	$\text{Li}_{\lambda}\text{Mn}_{2}\text{O}_{4-\epsilon}\text{X}_{\epsilon}$	(3)	
35	Li, Mn., M.A.	(4)	
	Li <sub>x</sub> Co <sub>1-y</sub> M <sub>y</sub> A <sub>2</sub>	(5)	
	$Li_{n}Co_{1-y}M_{y}O_{2-x}X_{x}$	(6)	
	$\text{Li}_{\mathbf{x}}\text{Ni}_{1-\mathbf{y}}M_{\mathbf{y}}A_{\mathbf{z}}$	(7)	
	$\text{Li}_{x}^{2}\text{Ni}_{1-y}\text{M}_{y}^{2}\text{O}_{2-x}^{2}\text{X}_{z}$	(8)	
	Li <sub>x</sub> Ni <sub>1-y</sub> Co <sub>y</sub> O <sub>z-z</sub> X <sub>z</sub>	( <del>9</del> )	
40	Li <sub>x</sub> Ni <sub>1-y-z</sub> Co <sub>y</sub> M <sub>x</sub> A <sub>u</sub>	(10)	
	$\text{Li}_{x}^{2}\text{Ni}_{1-y-z}^{1-y-z}\text{Co}_{y}^{2}\text{M}_{z}^{2}\text{O}_{2-\alpha}^{2}\text{X}_{\alpha}$	(11)	
	Li <sub>x</sub> Ni <sub>1-y-z</sub> Mn <sub>y</sub> M <sub>z</sub> A <sub>z</sub>	. (12)	
	Li <sub>x</sub> Ni <sub>1-y-z</sub> Mn <sub>x</sub> M <sub>z</sub> O <sub>2-q</sub> X <sub>q</sub>	(13),	
		• ,.	

- 45  $0.95 \le x \le 1.1$ ,  $0 \le y \le 0.5$ ,  $0 \le z \le 0.5$ ,  $0 \le \alpha \le 2$ ,
  - M is one selected from the group consisting of Al, Ni, Co, Mn, Cr, Fe, Mg, Sr, V, or rare earth elements,
  - A is selected from the group consisting of O, F, S and P, and
  - X is selected from the group consisting of F, S and P.
- The positive active material according to claim 1, wherein said at least two surface-treatment layers comprise at least two coating elements selected from the group consisting of Al, Si, Ti, Sn, V, Ge, Ga, B, and As.
- 11. A positive active material for a rechargeable lithium battery comprising:
  - a core comprising a lithiated compound;
  - a first surface-treatment layer formed on said core, said 60 first surface-treatment layer comprising at least one compound selected from the group consisting of an Al-included hydroxide, an Al-included oxycarbonate, and an Al-included hydroxycarbonate; and
  - a second surface-treatment layer formed on said first surface-treatment layer, said second surface-treatment

#### 14

layer comprising at least one compound selected from the group consisting of an Si-included hydroxide, an Si-included oxyhydroxide, an Si-included oxycarbonate, and an Si-included hydroxycarbonate.

35

15. A positive active material for a rechargeable lithium 30 battery, comprising:

- a core comprising a lithium-cobalt based compound;
- a first surface-treatment layer formed on said core, said first surface-treatment layer comprising at least one compound selected from the group consisting of an Si-included hydroxide, an Si-included oxyhydroxide, an Si-included oxycarbonate, and an Si-included hydroxycarbonate; and
- a second surface-treatment layer formed on said first surface-treatment layer, said second surface-treatment layer comprising at least one compound selected from the group consisting of an Al-included hydroxide, an Al-included oxyhydroxide, an Al-included oxycarbonate, and an Al-included hydroxycarbonate.

In this case, the application claims are broader or more generic than the patent claims, thus, the application claims are anticipated by the patent claims. Accordingly, a broad limitation/range is anticipated by a narrow limitation/range which lies within the broad limitation. *In re Goodman*.

The '435 patent claims a positive active material as described above. However, the '435 patent does not expressly claim the specific weight percent of the additive compound.

Amatucci et al disclose a positive electrode comprising a lithiated composition particulate comprising the positive electrode which have been coated with a passivating layer of a composition comprising an additive compound including a hydroxide (CLAIMS 1 and 6/ COL 2, lines 5-25). It is noted that such coating compositions represent additive compounds, that is, compounds added to, included to or incorporated into the positive active material. It is disclosed that such additive compound can be added in an amount ranging from 0.4 to 1.0 % by weight (EXAMPLES 1-3). In particular, EXAMPLE 3 shows the addition of 0.4 % of the borate powder (EXAMPLE 3) (~ emphasis added).

Art Unit: 1745

In spite of these disclosures, it would have been obvious to one skilled in the art at the time the invention was made to use the specific weight percent of the additive compound of Amatucci et al in the positive active material of the '435 patent as the Amatucci et al disclose that positive active materials having such additive weight percent exhibit improved cycle capacity and electrochemical performance. Furthermore, Amatucci et al directly teach the use of additive compound within the claimed range; and with sufficient specificity.

4. Claims 1-2, 5, 10-11 and 13 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-5 and 12-17 of U.S. Patent No. 6753111. Although the conflicting claims are not identical, they are not patentably distinct from each other because of the following reasons:

The '111 patent claims the following (CLAIMS 1-5 and 12-17):

- 1. A positive active material for a rechargeable lithium battery comprising:
  - a core comprising a lithiated compound, the lithiated compound comprising a secondary particle having an  $^5$  average size larger than or equal to  $1~\mu m$  and smaller than  $10~\mu m$  in diameter, the secondary particle being formed of an agglomeration of small primary particles of an average size of 1 to  $3~\mu m$  in diameter, and
  - a surface-treatment layer on the core, the surfacetreatment layer comprising a coating-element-included oxide or a coating-element-included hydroxide, oxyhydroxide, oxycarbonate, hydroxycarbonate or a mixture thereof.

2. The positive active material according to claim 1,  $^{15}$ wherein the lithiated compound is at least one compound selected from the group consisting of compounds represented by the formulas 1 to 11:

$Li_{2}Mn_{1},_{p}M'_{p}A_{2} \tag{1}$	20
$Li_{x}Mn_{1.y}M'_{y}O_{2.z}X_{z} $ (2)	
$\text{Li}_{2}\text{Mn}_{2}\text{O}_{4-2}\text{A}_{2}$ (3)	
$\text{Li}_{s}\text{Mn}_{2}$ , $\text{M'}_{p}\text{A}_{4}$ (4)	25
$Li_rM_{1,r}M^*_{,r}A_2$ (5)	
$\text{Li}_{r}\text{MO}_{2\cdot r}\text{A}_{r}$ (6)	
$\text{Li}_{x}\text{Ni}_{1-y}\text{Co}_{y}\text{O}_{2-x}\text{A}_{z}$ (7)	30
$\text{Li}_{z}\text{Ni}_{1,p,z}\text{Co}_{p}\text{M}^{\bullet}_{z}\text{A}_{\alpha}$ (8)	
$Li_{n}Ni_{1-p-2}Co_{p}M^{*}_{2}O_{2-q_{n}}X_{q_{n}}$ (9)	
$\text{Li}_{\lambda}\text{Ni}_{1-p,c}\text{Ma}_{\lambda}\text{M}_{c}^{*}\text{A}_{\zeta_{\lambda}}$ (10)	35
$Li_{x}Ni_{1,y,z}Mn_{y}M_{z}O_{2-\alpha}X_{\alpha} $ (11)	
wherein: 0.95≦x≦1.1,0≦y≦0.5,0≦z≦0.5,0,α≦2, M is Ni or Co.	40
M' is at least one element selected from the group consisting of Al, Ni, Co, Cr, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, and Pa,  M" is at least one element selected from the group consisting of Al, Cr, Mn, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu,	45
Ac, Th, and Pa,  A is selected from the group consisting of O, F, S and P, and	50
X is selected from the group consisting of F. S and P.  3. The positive active material according to claim 1 wherein the coating element is selected from the group consisting of Mg, Al, Co, K, Na, Ca, Si, Ti, V, Ge, Ga, B, As and Zr.	D 55
<ul> <li>4. The positive active material according to claim 1 wherein the content of the coating element of the surface treatment layer is 2×10<sup>-5</sup> to 1 wt % based on the weight o positive active material.</li> <li>5. The positive active material according to claim 4</li> </ul>	- f 60
wherein the content of the coating element of the surface treatment layer is 0.001 to 1 wt % based on the weight of the positive active material.	-

In this case, the application claims are broader or more generic than the patent claims, thus, the application claims are anticipated by the patent claims. Accordingly, a broad limitation/range is anticipated by a narrow limitation/range which lies within the broad limitation. In re Goodman. It is also noted that the specific weight percent of the additive

compound is an obvious variation of the claimed invention in the '111 patent claims as claims 4-5 thereof specifically claims the particular weight percent.

5. Claims 1-2, 5, 10-11 and 13 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-15, 28-30, 32-35 of copending Application No. 10/189384 (US Patent Application Publication 2003/0054250). Although the conflicting claims are not identical, they are not patentably distinct from each other because of the following reasons:

The copending application'384 claims the following (claims 1-15, 28-30, 32-35):

- 1. An active material for a battery, comprising:
- a material that undergoes reversible electrochemical oxidation-reduction reactions and having a surface;
- a surface treatment layer on the surface and comprising a conductive agent and at least one coating-elementcontaining compound selected from the group consisting of a coating-element-containing hydroxide, a coating-element-containing oxyhydroxide, a coatingelement-containing oxycarbonate, a coating-elementcontaining hydroxycarbonate, and a mixture thereof.
- 2. The active material of claim 1, wherein said material is selected from the group consisting of a metal, a lithiumcontaining alloy, a compound that reversibly forms a lithium-containing compound by a reaction with lithium ions, a material that reversibly intercalates/deintercalates lithium ions and a lithiated intercalation compound.

Li <sub>x</sub> Mn <sub>1-y</sub> M <sub>y</sub> A <sub>2</sub>		(1
$Li_xMn_{1-y}M_yO_{2-x}X_x$		(2
Li <sub>2</sub> Mn <sub>2</sub> O <sub>4-x</sub> X <sub>2</sub>		Ċ3
LizMn2yMyA4		Ĉ4
Li <sub>x</sub> Co <sub>1-y</sub> M <sub>y</sub> A <sub>2</sub>		Č5
Li <sub>x</sub> Co <sub>1-y</sub> M <sub>y</sub> O <sub>2-z</sub> X <sub>z</sub>	•	₹.
Li <sub>2</sub> Ni <sub>1-y</sub> MyA <sub>2</sub>		ò
Li_Ni1yMyO2gXg		(8
Li-Ni. Co.O. X.		- 20

The active material of claim 2, wherein said material comprises the lithiated intercalation compound that is selected from the group consisting of a lithium-containing metal oxide, a lithium-containing chalcogenide compound, and a carbon-based material.
 The active material of claim 2, wherein said material comprises the lithiated intercalation compound that is at least one selected from the group consisting of a lithium compound with the following formulas (1) to (13):

Application/Control Number: 10/092,300

Art Unit: 1745

#### -continued

Li <sub>x</sub> Ni <sub>1-y-x</sub> Co <sub>y</sub> M <sub>x</sub> A <sub>o</sub>	(10)	
Li <sub>x</sub> Ni <sub>1-y-2</sub> Co <sub>y</sub> M <sub>2</sub> O <sub>2-a</sub> X <sub>a</sub>	(11)	
$Li_xNi_{1-y-z}Mn_yM_zA_q$	(12)	
$\text{Li}_{z}\text{Ni}_{1-y-z}\text{Mn}_{y}\text{M}_{z}\text{O}_{2-\alpha}X_{\alpha}$	(13)	

#### wherein

 $0.95 \le x < 1.1$ ;  $0 \le y \le 0.5$ ;  $0 \le z \le 0.5$ ;  $0 \le \alpha \le 2$ :

M is at least one element selected from the group consisting of Al, Ni, Co, Mn, Cr, Fe, Mg, Sr, V, and rare earth elements:

A is at least one element selected from the group consisting of O, F, S, and P; and

X is at least one element selected from the group consisting of F, S, and P.

- 5. The active material of claim 1, wherein the coating element is soluble in an organic solvent or water.
- 6. The active material of claim 5, wherein the coating element is at least one selected from the group consisting of an alkali metal, an alkaline earth metal, a group 13 element of the Periodic Table, a group 14 element of the Periodic Table, and a transition metal.
- 7. The active material of claim 6, wherein the coating element is at least one selected from the group consisting of Mg, Al, Co, K, Na, Ca, Si, Ti, B, As, Zr, Sn, V, Ge, Ga, and a combination thereof.
- 8. The active material of claim 1, wherein the coatingelement-containing compound has either an amorphous or a crystalline phase.
- 9. The active material of claim 1, wherein a thickness of said surface-treatment layer is 1 to 300 nm.
- 10. The active material of claim 9, wherein a thickness of said surface-treatment layer is 1 to 100 nm.
- 11. The active material of claim 1, wherein an amount of the coating element is  $2\times10^{-5}$  to 2% by weight of the active material.
- 12. The active material of claim 11, wherein the amount of the coating element is 0.001 to 2% by weight of the active material.
- 13. The active material of claim 1, wherein the conductive agent is at least one material selected from the group consisting of a carbon-based conductive agent, a graphite-based conductive agent, a metal-based conductive agent, and a metallic-compound-based conductive agent.
- 14. The active material of claim 1, wherein an amount of the conductive agent is 0.5 to 10% by weight of the active material
- 15. The active material of claim 14, wherein the amount of the conductive agent is 1 to 5% by weight of the active material.

Page 9

#### 28. An active material for a battery comprising:

- a material that has a surface and that undergoes reversible electrochemical oxidation-reduction reactions; and
- a surface treatment layer on the surface, the layer comprising a conductive agent and an Al-containing compound selected from the group consisting of an Alcontaining hydroxide, an Al-containing oxyhydroxide, an Al-containing oxycarbonate, an Al-containing hydroxycarbonate, and a mixture thereof.
- 29. An active material for a battery comprising:
- a material that has a surface and that undergoes reversible electrochemical oxidation-reduction reactions; and
- a surface treatment layer on the surface, the layer comprising a conductive agent and a B-containing compound selected from the group consisting of a B-containing hydroxide, a B-containing oxycarbonate, a B-containing hydroxycarbonate, and a mixture thereof.
- 30. An active material for a battery, comprising:
- a material that has a surface and that undergoes reversible electrochemical oxidation-reduction reactions; and
- a surface treatment layer coated on the surface, wherein said coated material is prepared by a method comprising:
- adding a conductive agent and a coating-element source to a solvent selected from the group consisting of water, organic solvent, and a mixture thereof to prepare a coating liquid;
- adding said material to the coating liquid to coat said material; and
- drying the coated material to form the surface-treatment layer comprising the conductive agent and at least one coating-element-containing compound selected from the group consisting of a coating-element-containing hydroxide, a coating-element-containing oxyhydroxide, a coating-element-containing oxycarbonate, a coating-element-containing hydroxycarbonate, and a mixture thereof.

#### 32. An electrode for use in a battery, comprising:

#### a current collector; and

an active material coated with a layer, the layer comprising a conductive agent and at least one compound selected from the group consisting of a coating-element-containing hydroxide, a coating-element-containing oxyhydroxide, a coating-element-containing oxycarbonate, a coating-element-containing hydroxycarbonate, and a mixture thereof,

wherein said active material is coated on said current collector.

### 33. A battery comprising:

a first electrode comprising a current collector and a coated active material, the coated active material comprising a layer including a conductive agent and at least one compound selected from the group consisting of a coating-element-containing hydroxide, a coating-element-containing oxyhydroxide, a coating-element-containing oxycarbonate, a coating-element-containing hydroxycarbonate, and a mixture thereof;

#### an electrolyte; and

- a counter electrode spaced apart from said first electrode to perform reversible oxidation-reduction reactions with said first electrode through said electrolyte.
- 34. The active material of claim 1, wherein an average particle size of said material is 1 to 50 µm.
- 35. The active material of claim 34, wherein the average particle size is 5 to 20  $\mu m$ .

Art Unit: 1745

In this case, the application claims are broader or more generic than the copending application'384 claims, thus, the application claims are anticipated by the copending application'384 claims. Accordingly, a broad limitation/range is anticipated by a narrow limitation/range which lies within the broad limitation. In re Goodman. It is also noted that the specific weight percent of the additive compound is an obvious variation of the claimed invention in the copending application '384 as claims 11-12 and 14-15 thereof specifically claims the particular weight percent.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

6. Claims 1-2, 5, 10-11 and 13 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-5 and 23-28 of copending Application No. 10/072923 (*US Patent Application Publication 2003/0003352*) in view of Amatucci et al 5705291. Although the conflicting claims are not identical, they are not patentably distinct from each other because of the following reasons:

The copending application'923 claims the following (CLAIMS 1-5 and 23-28):

- 1. A positive electrode for a rechargeable lithium battery, comprising:
  - a current collector;
  - a positive active material layer coated on said current collector, said positive active material layer comprising a positive active material; and
  - a surface-treatment layer on said positive active material layer, said surface treatment layer comprising a compound selected from the group consisting of a coating-element-included hydroxide, a coating-element-included oxyhydroxide, a coating-element-included oxycarbonate, a coating-element-included hydroxycarbonate, and a mixture thereof.
- 2. The positive electrode according to claim 1, wherein said positive active material comprises a lithiated compound selected from the group consisting of compounds represented by the formulas 1 to 13:

$\text{Li}_{x}\text{Mn}_{1-y}\text{M}_{y}\text{A}_{2}$	(1)	
$Li_xMn_{1-y}M_yO_{2-x}X_x$	(2)	
$\text{Li}_{x}\text{Mn}_{2}\text{O}_{4}$ , $_{x}\text{X}_{x}$	(3)	
Li <sub>w</sub> Mn <sub>2x</sub> M <sub>x</sub> A <sub>4</sub>	(4)	
Li <sub>x</sub> Co <sub>1-y</sub> M <sub>y</sub> A <sub>2</sub>	(5)	
$\text{Li}_{x}^{2}\text{Co}_{1-y}^{2}\text{M}_{y}^{2}\text{O}_{2-x}^{2}\text{X}_{z}$	(6)	
$Li_xNi_{1,y}M_yA_2$	(7)	
$Li_xNi_{1,y}M_yO_{2-x}X_z$	(8)	
Li <sub>x</sub> Ni <sub>1.y</sub> Co <sub>y</sub> O <sub>2.z</sub> X <sub>z</sub>	(9)	
Li <sub>x</sub> Ni <sub>1-y-x</sub> Co <sub>y</sub> M <sub>x</sub> A <sub>a</sub>	(10)	
Li <sub>x</sub> Ni <sub>1,v,z</sub> Co <sub>v</sub> M <sub>z</sub> O <sub>2,n</sub> X <sub>n</sub>	(11)	
Li <sub>x</sub> Ni <sub>1-y-z</sub> Mn <sub>y</sub> M <sub>z</sub> A <sub>a</sub>	(12)	
$\text{Li}_{x}\text{Ni}_{1-y-z}\text{Mn}_{y}\text{M}_{z}\text{O}_{2-a}\text{X}_{a}$	(13)	

#### wherein:

 $0.95 \le x \le 1.1$ ;  $0 \le y \le 0.5$ ;  $0 \le z \le 0.5$ ;  $0 \le \alpha \le 2$ ,

- M is one element selected from the group consisting of Al, Ni, Co, Mn, Cr, Fe, Mg, Sr, V, and rare earth elements,
- A is selected from the group consisting of O, F, S, and P, and
- X is selected from the group consisting of F, S, and P.
- 3. The positive electrode according to claim 1, wherein said surface-treatment layer comprises a coating-element selected from the group consisting of Mg, Al, Co, k, Na, Ca, Si, Ti, Sn, V, Ge, Ga, B, As, and Zr.
- 4. The positive electrode according to claim 1, wherein said surface-treatment layer is formed by coating the positive active material layer with a coating liquid.
- 5. The positive electrode according to claim 4, wherein the coating process includes one of a dipping method and a vacuum impregnation method.
- 23. A positive electrode for a rechargeable lithium battery, comprising:
  - a current collector;
  - a positive active material layer coated on said current collector, said positive active material layer comprising a positive active material selected from the group consisting of lithium-cobalt chalcogenide, lithium-manganese chalcogenide, lithium-nickel chalcogenide and lithium-nickel-manganese chalcogenide; and
  - a surface-treatment layer on said positive active material layer, said surface treatment layer comprising a com-

pound selected from the group consisting of a coatingelement-included hydroxide, a coating-element-included oxyhydroxide, a coating-element-included oxycarbonate, a coating-element-included hydroxycarbonate, and a mixture thereof,

wherein the coating-element is one of Al and B. 24. A positive electrode for a rechargeable lithium battery, comprising:

- a current collector;
- a positive active material layer coated on said current collector, said positive active material layer comprising a LiCoO<sub>2</sub> positive active material; and
- a surface-treatment layer disposed on said positive active material layer, said surface treatment layer comprising a compound selected from the group consisting of a coating-element-included hydroxide, a coating-element-included oxyhydroxide, a coating-element-included oxycarbonate, a coating-element-included hydroxycarbonate, and a mixture thereof,

wherein the coating-element is one of Al and B.

#### 25. A lithium battery comprising:

- a first electrode comprising a layer of a lithiated compound coated with a surface treatment layer, the surface treatment layer comprising one of a coating-elementincluded hydroxide, a coating-element-included oxyhydroxide, a coating-element-included oxycarbonate, a coating-element-included hydroxycarbonate, and a mixture thereof:
- a second electrode comprising a material to reversibly intercalate lithium ions; and
- a separator and an electrolyte disposed between said first and second electrodes.
- 26. The lithium battery of claim 25, wherein the coating element comprises one of Mg, Al, Co, K, Na, Ca, Si, Ti, V, Sn, Ge, B, As, and Zr.
- 27. The lithium battery of claim 25, wherein the surface treatment layer has a thickness of at or between 1 and 100 nm.
- 28. The lithium battery of claim 25, wherein said first electrode is prepared in accordance with a method comprising:
  - treating a current collector, which is coated with a layer of a positive active material, with a coating liquid, the coating liquid comprising one of a coating element and a coating-element-included compound; and
  - drying the treated current collector to form the surface treatment layer comprising one of the coating-element-included hydroxide, the coating-element-included oxy-hydroxide, the coating-element-included oxycarbonate, the coating-element-included hydroxycarbonate, and a mixture thereof.

In this case, the application claims are broader or more generic than the copending application'923 claims, thus, the application claims are anticipated by the copending application'923 claims. Accordingly, a broad limitation/range is anticipated by a narrow limitation/range which lies within the broad limitation. *In re Goodman*.

The copending application'923 claims a positive active material as described above.

However, the copending application'923 does not expressly claim the specific weight percent of the additive compound.

Amatucci et al disclose a positive electrode comprising a lithiated composition particulate comprising the positive electrode which have been coated with a passivating layer of a composition comprising an additive compound including a hydroxide (CLAIMS 1 and 6/ COL 2, lines 5-25). It is noted that such coating compositions represent additive compounds, that is,

Art Unit: 1745

compounds added to, included to or incorporated into the positive active material. It is disclosed that such additive compound can be added in an amount ranging from 0.4 to 1.0 % by weight (EXAMPLES 1-3). In particular, EXAMPLE 3 shows the addition of 0.4 % of the borate powder (EXAMPLE 3) (~ emphasis added).

In spite of these disclosures, it would have been obvious to one skilled in the art at the time the invention was made to use the specific weight percent of the additive compound of Amatucci et al in the positive active material of the copending application'923 as the Amatucci et al disclose that positive active materials having such additive weight percent exhibit improved cycle capacity and electrochemical performance. Furthermore, Amatucci et al directly teach the use of additive compound within the claimed range; and with sufficient specificity.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

7. Claims 1-2, 5, 10-11 and 13 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-10 and 25-37 of copending Application No. 09/897445 (*US Patent Application Publication 2002/0071990*). Although the conflicting claims are not identical, they are not patentably distinct from each other because of the following reasons:

The copending application'445 claims the following (CLAIMS 1-10 and 25-37):

<sup>1.</sup> A positive active material for a rechargeable lithium battery comprising

a core comprising at least one lithiated compound; and

a surface-treatment layer on the core comprising at least one coating material selected from the group consisting of coating element included hydroxides, oxyhydroxides, oxycarbonates, hydroxycarbonates and a mixture thereof.

<sup>2.</sup> The positive active material of claim 1 wherein the lithiated compound is at least one lithiated compound represented by the formulas 1 to

$\text{Li}_{x}\text{Mn}_{1-y}\text{M'}_{y}\text{A}_{2}$	(1)
$\text{Li}_{x}\text{Mn}_{1-y}\text{M'}_{y}\text{O}_{2-z}\text{A}_{z}$	(2)
Li <sub>x</sub> Mn <sub>2</sub> O <sub>4-z</sub> A <sub>z</sub>	(3)
Li <sub>x</sub> Mn <sub>2-y</sub> M' <sub>yA4</sub>	(4)
Li <sub>x</sub> M <sub>1-y</sub> M" <sub>yA2</sub>	(5)
Li <sub>x</sub> MO <sub>2-z</sub> A <sub>z</sub>	(6)
Li <sub>x</sub> Ni <sub>1-y</sub> Co <sub>y</sub> O <sub>2-z</sub> A <sub>z</sub>	(7)
$\text{Li}_{\mathbf{z}}\text{Ni}_{1-\mathbf{y}-\mathbf{z}}\text{Co}_{\mathbf{y}\mathbf{M}^*\mathbf{z}}\mathbf{A}_{\mathbf{c}_{\mathbf{z}}}$	(8)
$\text{Li}_{\mathbf{x}}\text{Ni}_{1-\mathbf{y}-\mathbf{z}}\text{Mn}_{\mathbf{y}}\text{M'}_{\mathbf{x}}\text{A}_{\mathbf{c}}$	(9)
$\text{Li}_{z}\text{Ni}_{1-y-z}\text{Co}_{y}\text{M}^{*}_{z}\text{O}_{2-\alpha}$	(10)
$\text{Li}_{z}\text{Ni}_{1-y-z}\text{Mn}_{y}\text{M'}_{z}\text{O}_{2-\alpha}\text{X}_{\alpha}$	(11)

where

 $0.95 \le x \le 1.1,0 \le y \le 0.5,0 \le z \le 0.5,0 \le \alpha \le 2,$ 

M is Ni or Co,

- M' is at least one element selected from the group consisting of Al, Ni, Co, Cr, Fe, Mg, Sr, V, Se, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lr,
- M' is at least one element selected from the group consisting of Al, Cr, Mn, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lr,
- A is selected from the group consisting of O, F, S and P, and
- X is selected from the group consisting of F, S and P.
- 3. The positive active material of claim 1 wherein the coating element of the coating material is soluble in organic solvents or water.
- 4. The positive active material of claim 3 wherein the coating element of the coating material is at least one element selected from the group consisting of Mg, Al, Co, K, Na, Ca, Si, Ti, Sn, V, Ge, Ga, B, As, Zr, and a mixture thereof.
- 5. The positive active material of claim 1 wherein the coating material has amorphous or crystalline form.
- 6. The positive active material of claim 1 wherein the surface- treatment layer has a thickness in the range of 0.1 to 300nm.
- 7. The positive active material of claim 6 wherein the surface-treatment layer has a thickness in the range of 0.1 to 100nm.
- 8. The positive active material of claim 7 wherein the surface-treatment layer has a thickness in the range of 0.1 to 50nm.
- 9. The positive active material of claim 1 wherein the content of the coating element of the coating material is 2×10 to 2 percent by weight based on the weight of the positive active material.
- 10. The positive active material of claim 9 wherein the content of the coating element of the coating material is 0.001 to 2 percent by weight based on the weight of the positive active material.
- 25. A positive active material for a rechargeable lithium battery comprising
  - a core comprising at least one lithiated compound; and
  - a surface-treatment layer on the core comprising coating element- included-hydroxide or oxyhydroxide.
- 26. The positive active material of claim 25 wherein the lithiated compound is at least one lithiated compound represented by formulas 1 to 11,

$\text{Li}_{\mathbf{x}} \text{Mn}_{1-\mathbf{y}} \text{M}^{\bullet}_{\mathbf{y}} \text{A}_{2}$	(1)
$Li_xMn_{1-y}M'_yA_{2-z}A_z$	(2)
$\text{Li}_{\mathbf{x}}\text{Mn}_{\mathbf{x}}\text{O}_{4-\mathbf{z}}\text{A}_{\mathbf{z}}$	(3)
Li <sub>x</sub> Mn <sub>2-y</sub> M' <sub>y</sub> A <sub>4</sub>	(4)
$\text{Li}_{\mathbf{x}}\text{M}_{1-\mathbf{y}}\text{M}^*\mathbf{y}\text{A}_2$	(5)
$Li_xMO_{2-z}A_z$	(6)
$Li_xNi_{1-y}Co_yO_{2-x}A_x$	(7)
Li <sub>x</sub> Ni <sub>1-y-z</sub> Co <sub>y</sub> M* <sub>z</sub> A <sub>cs</sub>	(8)
LixNi1-y-zMny'zAxx	(9)
Li <sub>x</sub> Ni <sub>1-y-z</sub> Co <sub>y</sub> M* <sub>z</sub> O <sub>2-α</sub> X <sub>α</sub>	(10)
$\text{Li}_{x}\text{Ni}_{1-y-z}\text{Mn}_{y}\text{M}'_{z}\text{O}_{2-\alpha X\alpha}$	(11)
where	

0.95≤x≤1.1, 0≤y≤0.5,0≤z≤0.5,0≤α≤2,

M is Ni or Co,

M' is at least one element selected from the group consisting of Al, Ni, Co, Cr, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lr, M" is at least one element selected from the group consisting of Al, Cr, Mn, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lt,

A is selected from the group consisting of O, F, S and P, and

X is selected from the group consisting of F, S and P. 27. The positive active material of claim 25 wherein the coating element of the surface treatment layer is soluble in organic solvents or water.

- 28. The positive active material of claim 25 wherein the coating element of the surface treatment layer is at least one element selected from the group consisting of Mg, Al, Co, K, Na, Ca, Si, Ti, Sn, V, Ge, Ga, B, As, Zr, and a mixture thereof.
- 29. The positive active material of claim 25 wherein the coating material has amorphous or crystalline form.
- 30. The positive active material of claim 25 wherein the content of the coating element of the surface-treatment layer is  $2 \times 10^{-5}$  to 2 percent by weight based on the weight of the positive active material.
- 31. The positive active material of claim 30 wherein the content of the coating element of the surface-treatment layer is 0.001 to 2 percent by weight based on the weight of the positive active material.
- 32. A positive active material for a rechargeable lithium battery comprising:
  - a core comprising a lithium-cobalt chalcogenide compound; and
  - a surface-treatment layer on the core comprising Al(OH)<sub>3</sub> or, AlO(OH).
- 33. The positive active material of claim 32 wherein the content of Al of the surface-treatment layer is  $2 \times 10^{-5}$  to 2 percent by weight based on the weight of the positive active material.

Application/Control Number: 10/092,300

Art Unit: 1745

Page 17

- 34. The positive active material of claim 33 wherein the content of Al of the surface-treatment layer is 0.001 to 2 percent by weight based on the weight of the positive active material.
- 35. A positive active material for a rechargeable lithium battery comprising:
  - a core comprising a lithium-manganese or lithium-cobalt chalcogenide compound; and
  - a surface-treatment layer on the core comprising HB(OH)<sub>2</sub>
- 36. The positive active material of claim 35 wherein the content of B of the surface-treatment layer is  $2 \times 10^{-5}$  to 2 percent by weight based on the weight of the positive active material.
- 37. The positive active material of claim 36 wherein the content of B of the surface-treatment layer is 0.001 to 2 percent by weight based on the weight of the positive active material.

In this case, the application claims are broader or more generic than the copending application'445 claims, thus, the application claims are anticipated by the copending application'445 claims. Accordingly, a broad limitation/range is anticipated by a narrow limitation/range which lies within the broad limitation. In re Goodman. It is also noted that the specific weight percent of the additive compound is an obvious variation of the claimed invention in the copending application'445 as claims 9-10, 30-31 and 36-37 thereof specifically claims the particular weight percent.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

8. Claims 1-2, 5, 10-11 and 13 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-10 and 25-37 of copending Application No. 10/627725 (US Patent Application Publication 2004/0018429).

Although the conflicting claims are not identical, they are not patentably distinct from each other because of the following reasons:

The copending application'725 claims the following (CLAIMS 1-10 and 25-37):

- 1. A positive active material for a rechargeable lithium battery comprising
  - a core comprising at least one lithiated compound; and
  - a surface-treatment layer on the core comprising at least one coating material selected from the group consisting of coating element included-hydroxides, oxyhydroxides, oxycarbonates, hydroxycarbonates and a mixture thereof.
- 2. The positive active material of claim 1 wherein the lithiated compound is at least one lithiated compound represented by the formulas 1 to 11,

$\text{Li}_{x}\text{Mn}_{1-y}\text{M'}_{y}\text{A}_{2}$	(1)
$\text{Li}_{x}\text{Mn}_{1-y}\text{M'}_{y}\text{O}_{2-z}\text{A}_{z}$	(2)
$\text{Li}_{\mathbf{x}}\text{Mn}_{2}\text{O}_{4-\mathbf{z}}\text{A}_{\mathbf{z}}$	(3)
Li <sub>x</sub> Mn <sub>2-y</sub> M' <sub>y</sub> A <sub>4</sub>	(4)
$\text{Li}_{x}M_{1-y}M^{*}_{y}A_{2}$	(5)
$\text{Li}_{\mathbf{x}}\text{MO}_{2-\mathbf{z}}\mathbf{A}_{\mathbf{z}}$	(6)
$\text{Li}_{\mathbf{z}}\text{Ni}_{\mathbf{1-y}}\text{Co}_{\mathbf{y}}\text{O}_{\mathbf{2-z}}\text{A}_{\mathbf{z}}$	(7)
$\text{Li}_{\mathbf{x}}\text{Ni}_{1-\mathbf{y}-\mathbf{z}}\text{Co}_{\mathbf{y}}\text{M"}_{\mathbf{z}}\text{A}_{\mathbf{z}}$	(8)

Li <sub>n</sub> Ni <sub>1=y=e</sub> Mn <sub>y</sub> M' <sub>e</sub> A <sub>a</sub>	(9)
$Li_xNi_{2-y-x}Co_yM^*_xO_{2-y}X_y$	(10)
$Li_xNi_{1-y-z}Mn_yM'_zO_{2-z}X_z$	(11)

where

 $0.95 \le x \le 1.1$ ,  $0 \le y \le 0.5$ ,  $0 \le z \le 0.5$ ,  $0 \le 60 \le 2$ ,

M is Ni or Co,

- M' is at least one element selected from the group consisting of Al, Ni, Co, Cr, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lr,
- M" is at least one element selected from the group consisting of Al, Cr, Mn, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th. Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lr,
- A is selected from the group consisting of O, F, S and P,
- X is selected from the group consisting of F, S and P.

  3. The positive active material of claim 1 wherein the coating element of the coating material is soluble in organic solvents or water.
- 4. The positive active material of claim 3 wherein the coating element of the coating material is at least one element selected from the group consisting of Mg, Al, Co, K, Na, Ca, Si, Ti, Sn, V, Ge, Ga, B, As, Zr, and a mixture
- 5. The positive active material of claim 1 wherein the coating material has amorphous or crystalline form.
- 6. The positive active material of claim 1 wherein the surface-treatment layer has a thickness in the range of 0.1 to

- 7. The positive active material of claim 6 wherein the surface-treatment layer has a thickness in the range of 0.1 to 100 nm.
- 8. The positive active material of claim 7 wherein the surface-treatment layer has a thickness in the range of 0.1 to 50 nm.
- 9. The positive active material of claim 1 wherein the content of the coating element of the coating material is  $2\times10^{\circ}$  to 2 percent by weight based on the weight of the positive active material.
- 10. The positive active material of claim 9 wherein the content of the coating element of the coating material is 0.001 to 2 percent by weight based on the weight of the positive active material.
  - 25. A positive active material for a rechargeable lithium battery comprising
    - a core comprising at least one lithiated compound; and
    - a surface-treatment layer on the core comprising coating element-included-hydroxide or oxyhydroxide.
- 26. The positive active material of claim 25 wherein the lithiated compound is at least one lithiated compound represented by formulas 1 to 11,

$\text{Li}_{x}\text{Mn}_{1-y}\text{M'}_{y}\text{A}_{2}$	(1)
$\text{Li}_{x}\text{Mn}_{1-y}\text{M}_{y}^{1}\text{O}_{2-z}\Lambda_{z}$	(2)
Li <sub>x</sub> Mn <sub>2</sub> O <sub>4-z</sub> A <sub>z</sub>	(3)
$\operatorname{Li}_{\mathbf{x}}\operatorname{Mn}_{2-\mathbf{y}}\operatorname{M}'_{\mathbf{y}}\operatorname{A}_{4}$	(4)
$\text{Li}_{\mathbf{x}}\mathbf{M}_{\mathbf{1-y}}\mathbf{M}^{*}_{\mathbf{y}}\mathbf{\Lambda}_{2}$	(5)
$\text{Li}_{\mathbf{x}}\text{MO}_{2-\mathbf{z}}\text{A}_{\mathbf{z}}$	(6)
$\text{Li}_{\mathbf{x}}\text{Ni}_{\mathbf{1-y}}\text{Co}_{\mathbf{y}}\text{O}_{\mathbf{2-z}}\text{A}_{\mathbf{z}}$	(7)
$\text{Li}_{x}\text{Ni}_{1-y-z}\text{Co}_{y}\text{M}^{*}_{z}\text{A}_{a}$	(8)
$\text{Li}_{\mathbf{x}}\text{Ni}_{\mathbf{1-y-z}}\text{Mn}_{\mathbf{y}}\text{M'}_{\mathbf{z}}\text{A}_{\mathbf{a}}$	(9)
$\text{Li}_{\mathbf{x}}\text{Ni}_{\mathbf{1-y-z}}\text{Co}_{\mathbf{y}}\text{M}^{*}_{\mathbf{z}}\text{O}_{\mathbf{2-a}}\text{X}_{\mathbf{a}}$	(10)
$\text{Li}_{x}\text{Ni}_{1-y-x}\text{Mn}_{y}\text{M'}_{z}\text{O}_{2-\alpha}\text{X}_{\alpha}$	(11)

where

 $0.95 \le x \le 1.1$ ,  $0 \le y \le 0.5$ ,  $0 \le z \le 0.5$ ,  $0 \le \alpha \le 2$ ,

M is Ni or Co,

- M' is at least one element selected from the group consisting of Al, Ni, Co, Cr, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lr,
- M" is at least one element selected from the group consisting of Al, Cr, Mn, Fe, Mg, Sr, V, Sc, Y, La, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, Ac, Th, Pa, U, Np, Pu, Am, Cm, Bk, Cf, Es, Fm, Md, No and Lr,
- A is selected from the group consisting of O, F, S and P, and
- X is selected from the group consisting of F, S and P.

Application/Control Number: 10/092,300

Art Unit: 1745

27. The positive active material of claim 25 wherein the coating element of the surface treatment layer is soluble in organic solvents or water.

28. The positive active material of claim 25 wherein the coating element of the surface treatment layer is at least one element selected from the group consisting of Mg, Al, Co, K, Na, Ca, Si, Ti, Sn, V, Ge, Ga, B, As, Zr, and a mixture thereof.

29. The positive active material of claim 25 wherein the coating material has amorphous or crystalline form.

- 30. The positive active material of claim 25 wherein the content of the coating element of the surface-treatment layer is  $2 \times 10^{-5}$  to 2 percent by weight based on the weight of the positive active material.
- 31. The positive active material of claim 30 wherein the content of the coating element of the surface-treatment layer is 0.001 to 2 percent by weight based on the weight of the positive active material.
- 32. A positive active material for a rechargeable lithium battery comprising:
  - a core comprising a lithium-cobalt chalcogenide compound; and
  - a surface-treatment layer on the core comprising Al(OH)<sub>3</sub> or, AlO(OH).
- 33. The positive active material of claim 32 wherein the content of Al of the surface-treatment layer is  $2 \times 10^{-5}$  to 2 percent by weight based on the weight of the positive active material.
- 34. The positive active material of claim 33 wherein the content of Al of the surface-treatment layer is 0.001 to 2 percent by weight based on the weight of the positive active material.
- 35. A positive active material for a rechargeable lithium battery comprising:
  - a core comprising a lithium-manganese or lithium-cobalt chalcogenide compound; and
  - a surface-treatment layer on the core comprising HB(OH)<sub>a</sub>.
- 36. The positive active material of claim 35 wherein the content of B of the surface-treatment layer is  $2 \times 10^{-5}$  to 2 percent by weight based on the weight of the positive active material.
- 37. The positive active material of claim 36 wherein the content of B of the surface-treatment layer is 0.001 to 2 percent by weight based on the weight of the positive active material

In this case, the application claims are broader or more generic than the copending application'725 claims, thus, the application claims are anticipated by the copending application'725 claims. Accordingly, a broad limitation/range is anticipated by a narrow limitation/range which lies within the broad limitation. In re Goodman. It is also noted that the specific weight percent of the additive compound is an obvious variation of the claimed invention

· ·

in the copending application'725 as claims 9-10, 30-31 and 36-37 thereof specifically claims the

Page 21

particular weight percent.

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting

claims have not in fact been patented.

Claim Rejections - 35 USC § 103

9. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all

obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person

having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

10. This application currently names joint inventors. In considering patentability of the

claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various

claims was commonly owned at the time any inventions covered therein were made absent any

evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out

the inventor and invention dates of each claim that was not commonly owned at the time a later

invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c)

and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

11. Claims 1-2, 5, 10-11 and 13 and 38-39 are rejected under 35 U.S.C. 103(a) as being

unpatentable over Amatucci et al 5705291 in view of the Japanese publication JP 09-171813

(hereinafter referred to as "the JP'813 publication").

The present claims are drawn to a positive active material composition wherein the

disclosed inventive concept comprises the specific additive compound.

# In reference to claims 1 and 10:

Amatucci et al disclose a positive electrode comprising a lithiated composition particulate comprising the positive electrode which have been coated with a passivating layer of a composition comprising a borate, lithiated borate, aluminate, lithiated aluminate, silicate, lithiated silicate or mixture thereof (ABSTRACT). It is also disclosed that the lithiated intercalation compound is coated with coating compositions comprising boron oxide, boric acid, lithium hydroxide, aluminum oxide, lithium aluminate, lithium metaborate, silicon dioxide, lithium silicate or mixtures thereof (CLAIMS 1 and 6/ COL 2, lines 5-25). It is noted that such coating compositions represent additive compounds, that is, compounds added to, included to or incorporated into the positive active material.

It is disclosed that such additive compound can be added in an amount ranging from 0.4 to 1.0 % by weight (EXAMPLES 1-3). In particular, *EXAMPLE 3* shows the addition of 0.4 % of the borate powder (EXAMPLE 3) ( $\leftarrow$  emphasis added).

- 6. A rechargeable battery cell comprising a negative electrode, a positive electrode, and an intermediate nonaqueous electrolyte characterized in that said positive electrode comprises a particulate lithium intercalation compound the particles of which are coated with a passivating layer comprising an annealed coating composition comprising boron oxide, boric acid, lithium hydroxide, aluminum oxide, lithium aluminate, lithium metaborate, silicon dioxide, lithium silicate, or mixtures thereof.
- These objects, among others, have been achieved in the present invention by means of a novel lithium intercalation cell in which the surfaces of aggregate lithiated intercalation composition particulates comprising the positive cell electrode have been passivated by coating or encapsulation in layer of a composition comprising a borate, lithiated borate, aluminate, lithiated aluminate, silicate, or lithiated silicate. Such a coating not only reduces the surface area, and thus the degree of activity, of the potentially catalytic particulate aggregates, but also provides a barrier layer which, while limiting contact between the electrolyte and the positive electrode particulates, does not seriously deter the passage of Litions.
- In a preferred embodiment of the present invention, the surfaces of these particulates are coated with a layer of a composition comprising boron oxide, boric acid. lithium hydroxide, aluminum oxide. lithium aluminate, lithium metaborate, silicon dioxide, lithium silicate, or mixtures thereof. In another embodiment of the present invention, the

Art Unit: 1745

It is disclosed that the coating composition has either a glassy or crystalline form (COL 4, lines 13-17); in particular, the borate is amorphous (EXAMPLE 1).

# In reference to claims 2 and 11:

In reference to claim and 10:

Amatucci et al teach the use of LiCoO<sub>2</sub>, LiNiO<sub>2</sub> and Li<sub>1+x</sub>Mn<sub>2</sub>O<sub>4</sub> (COL 1, line 38-42). **EXAMPLES 1-3** illustrates the specific use of LiMn<sub>2</sub>O<sub>4</sub> (EXAMPLES 1-3).

Amatucci et al shows with *sufficient specificity* the use of H<sub>3</sub>BO<sub>3</sub> and/or B<sub>2</sub>O<sub>3</sub> compounds among others. Amatucci et al also disclose the use of composition comprising a borate, lithiated borate, aluminate, lithiated aluminate, silicate, lithiated silicate or mixture thereof (ABSTRACT). It is also disclosed that the lithiated intercalation compound is coated with coating compositions comprising boron oxide, boric acid, lithium hydroxide, aluminum oxide, lithium aluminate, lithium metaborate, silicon dioxide, lithium silicate or mixtures thereof (CLAIMS 1 and 6/ COL 2, lines 5-25).

In this respect, it is noted that EXAMPLE 3 shows the use of  $B_2O_3$  and LiOH- $H_2O$  to obtain a fine lithiated powder (EXAMPLE 3 or COL 5, lines 25-45). Thus, it is contended that a secondary product of such mixture combination of  $B_2O_3$  and LiOH- $H_2O$  can be a hydroxide of boron.

### In reference to claims 5 and 13:

As to the method limitation, i.e. the additive compound being prepared by the specific drying and temperature treatment (heat treatment), it is noted that a method limitation incorporated into a product claim does not patentable distinguish the product because what is

given patentably consideration is the product itself and not the manner in which the product was made. Therefore, the patentability of a product is independent of how it was made.

Moreover, Amatucci et al disclose the process of annealing the material at a temperature in the excess of about 400 °C, preferably in the range of about 500-800 °C (COL 2, lines 19-29).

Hence, it is contended that at these temperatures, the drying of liquid necessarily occurs unless the liquid has an evaporation point higher than 800 °C. Nevertheless, the claim language is silent as to the specific chemical composition of the liquid subjected to the drying step.

As to claim 38:

This disaloand that working alooping to account it

It is disclosed that positive electrode composition is associated with a current collector member all together (COL 2, lines 60-67).

Amatucci et al'291 disclose a coated positive electrode according to the foregoing aspects. However, the preceding prior art fails to expressly disclose the specific thermal absorbent material; the additive compound not including lithium and not coating with the additive compound.

With respect to claims 1, 3, 10 and 36-37:

The JP'813 publication discloses a positive electrode active material including an inorganic material (ABSTRACT). In particular, the JP'813 publication discloses an active material comprising a lithiated compound and aluminum hydroxide (SECTION 0019-0021). It is noted that aluminum hydroxide is a thermal absorbent element.

### As to claims 2, 11:

The JP'813 publication teaches the use of lithium multiple oxides such as LiCoO2, LiNiO2, LixNiyCo1-yO2 and LiMn2O4 (SECTION 0024).

Concerning claims 38-39:

The JP'813 publication teaches the mixing of the lithiated compound and the aluminum hydroxide upon formation thereof and having deposited the composite material on the electrode support (SECTION 0020) including forming a composite slurry which is applied to a foil (SECTIONS 0035-0038).

In view of the above, it would have been obvious to one skilled in the art at the time the invention was made to use the specific additive compound not including lithium and not coating with the additive compound of the JP'813 publication in the positive active material of Amatucci et al as the JP'813 publication teaches that such additive compound provides a positive active material network structure with improved load and capacity characteristics; and excellent charging/discharging cycle-ability.

# Response to Arguments

- 12. Applicant's arguments filed 08/12/05 have been considered in their entirety but they are still unpersuasive.
- 13. The main contention of applicant's argument is premised on the assertion that "the JP'813 discloses using aluminum hydroxide as an additive compound in an amount of 10 weight percent in the production of the positive electrode...and not in an amount at or between 0.1 weight % and 1 weight % based on the weight of the positive active material composition". In this respect, it is particularly noted that while applicant's statement about the teachings of the JP'813 is correct, applicant has completely overlooked the essence of the rejection. In other words, applicant has conveniently ignored the statutory basis used herein to reject claims 1-2, 5,

10-11, 13 and 38-39. Applicant is respectfully reminded that the foregoing claims have been rejected under 35 USC 103(a) as being unpatentable over Amatucci et al'291 in view of the JP'813 publication. That being said, applicant is again reminded that 35 USC 103 statute permits, allows or approves the use of multiple (more than one) references to fully address the claimed limitations of an invention. This is exactly what the examiner has done, so far, in order to constructively address all the limitations. Applicant has argued that "Because there is no teaching or suggestion in JP'813 of using an additive compound in the amount recited in independent claims 1 and 10, it would not have been obvious to one of ordinary skill in the art to combine Amatucci with JP'813". However, applicant has been clearly and repeatedly instructed by the examiner that the primary reference (i.e. Amatucci) discloses all the claimed limitations except the specific additive compound, that is to say, only the additive compound is not taught in Amatucci, not its respective weight amount. As just mentioned above, Amatucci discloses the use of additive compounds which can added in an amount ranging from 0.4 to 1.0 % by weight (EXAMPLES 1-3). In particular, EXAMPLE 3 shows the addition of 0.4 % of an additive powder (EXAMPLE 3) ( emphasis added). Stated somewhat differently, the primary reference does fully, completely and fairly address the limitation concerning the specific additive amount but it does not disclose the specific additive compound. And, to remedy such a deficiency the secondary reference (the JP'813) has been introduced or cited because the JP'813 does suggest an active material comprising a lithiated compound and aluminum hydroxide together or collectively. As such, a 35 USC 103 rejection combining these two references was issued. Nothing more, nothing less. Accordingly, the examiner verily believes that his 103 rejection is an

Application/Control Number: 10/092,300

Art Unit: 1745

appropriate and genuine action as a strong prima-facie case of obviousness has been fairly presented to the applicant.

Page 27

- 14. In response to applicant's argument that there is no suggestion to combine the references, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See In re Fine, 837 F.2d 1071, 5

  USPQ2d 1596 (Fed. Cir. 1988) and In re Jones, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, the two references are found to be pertinent to each other as well as to the field of applicant's endeavor because the two references encompass positive electrode material including a lithiated compound and an additional component (additive). Thus, the chemical environment or chemistry of two references' active material is so similar and compatible that one of ordinary skill in the art would necessarily end up looking at both references, singly or collectively, in order to address the limitations of the claimed positive active material. Thus, the very similar and compatible chemical environment or chemistry and field of endeavor of Amatucci et al and the JP'813 would suggest the desirability of their combination.
- 15. In response to applicant's argument that the examiner's conclusion of obviousness is based upon improper hindsight reasoning, it must be recognized that any judgment on obviousness is in a sense necessarily a reconstruction based upon hindsight reasoning. But so long as it takes into account only knowledge which was within the level of ordinary skill at the time the claimed invention was made, and does not include knowledge gleaned only from the

applicant's disclosure, such a reconstruction is proper. See *In re McLaughlin*, 443 F.2d 1392, 170 USPO 209 (CCPA 1971).

The following responses to applicant's arguments have been presented in previous office actions and are herein repeated to further address applicant's arguments and maintained for the reasons of record:

- 16. The main contention of applicant's arguments is premised on the assertion that the primary reference "fails to teach or suggest an amorphous additive compound" (See amendment of 08/12/05 at page 9, 5<sup>th</sup> full paragraph) because "Amatucci discloses using a film for coating...wherein the suitable materials for such coating film are either in a crystalline or glassy form, such as borates or aluminates (column 4, lines 9-15)" (See amendment of 08/12/05 at page 9, 3<sup>rd</sup> full paragraph). First of all, the examiner likes to point out that applicants have admitted that the prior art of record does use glassy form materials for coating. In this regard, applicants are then respectfully requested to double check and review their assertion, and thus, re-evaluate and reconsider their position because those of ordinary skill in the art know that a glassy material (glass) stands for any of various amorphous materials formed from a melt by cooling to rigidity without crystallization (Refer to Merriam-Webster's, Collegiate Dictionary, 10<sup>th</sup> Edition). Thus, a glassy material does not crystallize, thereby, it does not possess a crystalline structure. Simply put, glassy materials are amorphous materials. Hence, applicant's arguments with respect to the lack of an amorphous additive compound are in error and completely inapposite.
- 17. Since applicants have overcome the 35 USC 102 rejection, the examiner will only address applicants' arguments concerning the 35 USC 103 rejection. In this regard, the principal

contention of applicant's arguments is premised on the assertion that the prior art of record fails to reveal the specific amount (weight percent) of additive compound in the positive electrode. However, this assertion is not sufficient to overcome the rejection because the prior art (i.e. Amatucci et al'291 and the JP'813 publication) in combination does disclose the use of additive compound within the claimed range. Indeed, applicants' attention is particularly directed to *EXAMPLES 1-3* in the Amatucci et al reference. Those examples clearly show using the specific claimed amount of additive compound in the positive electrode. Applicant is reminded that the test for obviousness is what the combined teachings of the references would have suggested to those of ordinary skill in the art. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981).

Therefore, in view of the foregoing teachings, the examiner believes that it is fairly reasonable to contend that those of ordinary skill in the art would have sufficient sophistication to recognize that the specific additive compound of the JP'813 publication may be added by using exactly the same amount/percent as disclosed in Amatucci et al'291. Simply put, given that Amatucci et al'291 evidently teaches the use of an additive compound within the claimed range, the skilled artisan will only need to substitute the JP'813 publication additive in the positive electrode of Amatucci et al'291. Stated somewhat differently, not because Amatucci et al'291 fail to disclose the specific additive compound (the material) per se, it means that the additive compound of the JP'813 publication cannot be added in the same manner and amount as Amatucci et al'291 instruct to add their additive compounds, that is to say, nothing in the Amatucci et al'291 reference precludes the use of other additive compounds, in particular, the additive compounds of the JP'813 publication. Thus, in the event that applicants eventually

Art Unit: 1745

argue that the examiner's position is improper, applicant is now advised that showing of objective evidence would be necessary to demonstrate that the use of the additive compound of the JP'813 publication, when used as taught (i.e. in the same amount/proportion) in Amatucci et al'291, would cause detrimental or deleterious damage(s) to the positive active material of Amatucci et al'291. Therefore, the burden would be shifted to the applicants to provide such objective evidence.

18. Applicant's arguments do not comply with 37 CFR 1.111(c) because they do not clearly point out the patentable novelty which he or she thinks the claims present in view of the state of the art disclosed by the references cited or the objections made. Further, they do not show how the amendments avoid such references or objections.

### Conclusion

19. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Raymond Alejandro whose telephone number is (571) 272-1282.

The examiner can normally be reached on Monday-Thursday (8:00 am - 6:30 pm).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick J. Ryan can be reached on (571) 272-1292. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Raymond Alejandro Primary Examiner Art Unit 1745

> AYMOND XLEJANDRO PRIMARY EXAMINER